

ASYMMETRIC SYNTHESIS OF TRANS-(2R,5R)-BIS(BENZYLOXYMETHYL)PYRROLIDINE

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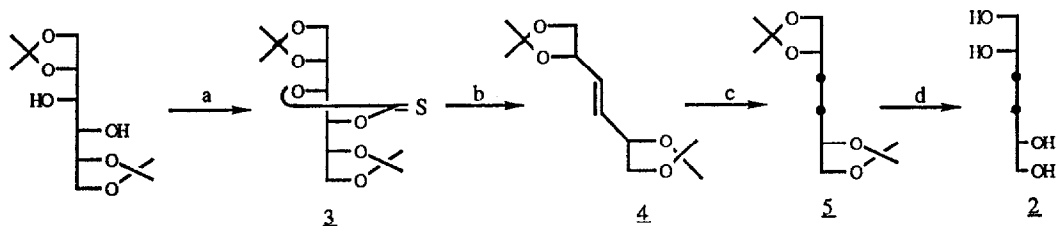
**Summary:** Trans-(2R,5R)-bis(benzyloxymethyl)-pyrrolidine (1) was prepared from 1,2:5,6-diisopropylidene mannitol. Key transformations included the selective protection of primary hydroxy groups and stereocontrolled cyclization.

Quite recently the remarkable advantages of using trans-2,5-bis(alkyloxymethyl)-pyrrolidines as chiral auxiliaries have been described.<sup>1-3</sup> Optically pure pyrrolidines were usually obtained via resolution of the corresponding racemates whereas only few examples of asymmetric synthetic routes have been reported.<sup>4</sup>

We now report an efficient, asymmetric synthesis of trans-(2R,5R)-bis(benzyloxymethyl)pyrrolidine 1 from 1,2:5,6-di-O-isopropylidene mannitol.

Our synthetic pathway includes first a synthesis of 3,4-dideoxy-D-threo-hexitol 2 with higher yields in comparison with those obtained by an alternative way<sup>5</sup> and then the transformation of 2 into the pyrrolidine 1.

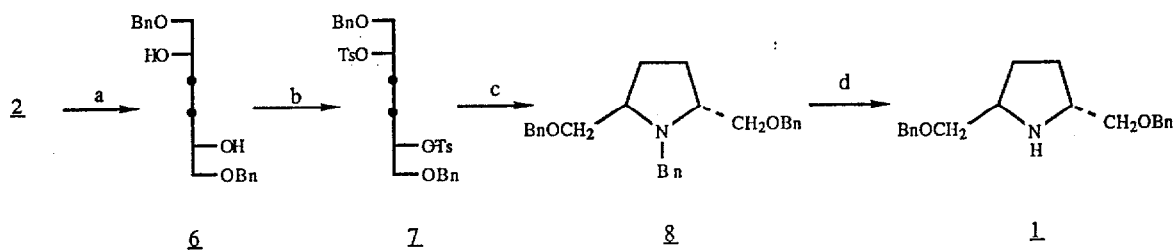
3,4-Thionocarbonate 3 was prepared by stirring 1,2:5,6-di-O-isopropylidene mannitol with 1,1-thionocarbonyldiimidazole (TCDI)<sup>6</sup> in anhydrous THF for 72 h at room temperature (98% yield; mp 162-163°C,  $[\alpha]_D = -14^\circ$ , CH<sub>2</sub>Cl<sub>2</sub>).<sup>7</sup> The product was purified by chromatography on silica gel, and refluxed with redistilled triethyl phosphite<sup>8</sup> for 12 h to give trans-3,4-di-dehydro-3,4-dideoxy-1,2:5,6-di-O-isopropylidene-D-threo-hexitol 4 (93% yield; mp 80-82°C,  $[\alpha]_D = +57^\circ$ , CHCl<sub>3</sub>).<sup>7</sup> Reduction of 4 to 3,4-dideoxy-1,2:5,6-di-O-isopropylidene-D-threo-hexitol 5 was obtained by hydrogenation in ethanol using rhodium on activated alumina as catalyst<sup>9</sup> at room temperature for 20 h (95% yield; oil,  $[\alpha]_D = +18.5^\circ$ , CH<sub>2</sub>Cl<sub>2</sub>). Finally, 5 was quantitatively hydrolyzed to 3,4-dideoxy-D-threo-hexitol 2 (mp 84°C,  $[\alpha]_D = -24^\circ$ , CH<sub>3</sub>OH).



a) TCDI, an. THF b) P(OEt)<sub>3</sub>, Δ c) H<sub>2</sub>, Rh/Al<sub>2</sub>O<sub>3</sub>, EtOH d) TsOH, acq. MeOH

Selective protection of the two primary hydroxy groups of 2 was achieved through the preparation of the organotin derivative<sup>10</sup>: hexitol 2 was refluxed for 5 h in toluene with dibutyltin oxide, with azeotropic removal of water; then benzyl bromide and tetrabutylammonium bromide were added and the solution stirred at 70°C for 5 h<sup>11-12</sup>. The so obtained

1,6-dibenzyl-3,4-dideoxy-D-threo-hexitol **6** was purified by chromatography on silica gel column (60% yield; oil,  $[\alpha]_D = -5.9^\circ$ , MeOH) and then treated with  $\text{TsCl}^{13}$  to give 1,6-dibenzyl-2,5-ditosyl-3,4-dideoxy-D-threo-hexitol **7**, isolated by chromatography on silica gel column (70% yield; mp  $67-68^\circ\text{C}$ ,  $[\alpha]_D = +3.25^\circ$ ,  $\text{CH}_2\text{Cl}_2$ ). The above ditosylate as then transformed in the pyrrolidine **8** by stirring a solution of **7** in benzylamine for 20 min at  $80^\circ\text{C}$ .<sup>13</sup> Ring closure proceeded with complete inversion at C-2 and C-5 of the hexitol, and the N-benzyl-trans-(2R,5R)-bis(benzyloxymethyl)pyrrolidine **8** was the only reaction product (90% yield; oil,  $[\alpha]_D = +68.3^\circ$ ,  $\text{CH}_2\text{Cl}_2$ ). N-Debenzylation was selectively accomplished by  $\text{Pd}(\text{OH})_2/\text{C}$  hydrogenation<sup>14-15</sup> to produce trans-(2R,5R)-bis(benzyloxymethyl)-pyrrolidine **1** (90% yield; oil,  $[\alpha]_D = -3.2^\circ$ , MeOH).



a)  $\text{Bu}_2\text{SnO}$ , Toluene, reflux;  $\text{BnBr}$ ,  $\text{Bu}_4\text{N}^+\text{Br}^-$  b)  $\text{TsCl}$ , Py,  $0^\circ\text{C}$  c)  $\text{BnNH}_2$ ,  $\Delta$  d)  $\text{H}_2$ ,  $\text{Pd}(\text{OH})_2/\text{C}$ , EtOH

The above reported results can be easily generalized and they represent a facile and practical way to obtain optically pure 2,5-disubstituted pyrrolidines.

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